

Committing to Environment Conservation (continued)

Water Stewardship³³

In line with our target of achieving a 10% reduction in water consumption by 2025, we continue to enhance efforts towards our water conservation initiatives, based on the principles of the 4Rs (reduce, reuse, recycle, and recharge).



Our Water Conservation Approach

Recharge

- Rainwater harvesting

Reduce

- Replacement of conventional system with water-saving equipment
- Prevention of leakages
- Use of indirect hot water system
- Use of aerator in water taps
- Arrest of leakages for reducing water consumption

Recycle

- Recycled effluent water in washrooms, gardens, cooling towers
- Recycling of storm water
- Recycling of cooling water of vacuum pump

Reuse

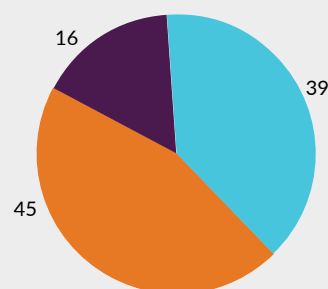
- Reutilisation of water recovered from condensate recovery
- Reuse of reject water in washrooms
- RO reject and AHU condensate water used for cooling tower makeup
- Improvement in condensate recovery

We are conscious of the risk associated with groundwater withdrawal and strive to reduce the dependency on groundwater sources, specifically from water-stressed areas. Groundwater accounted for 15% of our total water consumption in FY22, indicating a clear reduction from 19% in FY21. This was achieved through better planning, monitoring, and timely remediation. Of the 31 sites considered in the reporting boundary, 18 have ZLD and 13 have suitable effluent treatment systems that meet all local environmental regulations. We monitor the effluent discharged by the non-ZLD sites in line with the relevant environment regulatory requirements. In FY22, around 6% of our water withdrawn was from water-stressed areas, reflecting a year-on-year improvement from 10% in FY21.

Water Withdrawal from Sources³⁴

Source	FY19	FY20	FY21	FY22
Third party (KL)	1,279,406	1,406,394	1,598,604	1,556,383
Surface water (KL)	661,424	660,804	708,714	649,986
Groundwater (KL)	2,265,982	2,151,053	1,796,012	1,762,243
Total (KL)	4,206,812	4,218,251	4,103,330	3,968,613

Water Withdrawal from Sources



- Third-party water
- Groundwater
- Surface water

³³GRI 103-1, GRI 103-2, GRI 103-3, GRI 303-1, GRI 303-2

³⁴GRI 303-3



Water Withdrawal from Water-Stressed Areas³⁵

Source	FY19	FY20	FY21	FY22
Third party (KL)	158,549	282,134	376,207	312,049
Surface water (KL)	439,977	366,276	421,359	339,774
Groundwater (KL)	368,134	216,771	83,748	86,541
Total (KL)	966,660	865,181	881,313	738,364

Water Discharge³⁶

Source	FY19	FY20	FY21	FY22
Third party (KL)	1,112,333	1,309,271	1,272,336	1,283,548
Water discharged in water-stressed areas (KL)	8,961	15,861	12,761	4,424

Water Consumption³⁷

The net water consumption across our manufacturing and R&D facilities in FY22 was 2,680,641 KL. In line with our consistent efforts to reduce water consumption, we reduced water consumed by ~5% from FY21. The net water consumption across our water-stressed areas for FY22 was 733,940 KL.



³⁵We have undertaken a water stress assessment for all our manufacturing and R&D centres within the reporting boundary as per the assessment conducted by the Central Groundwater Board for Indian locations and WWF Water Risk Filter for international locations. None of the international locations have been identified to be located at water-stressed areas. The areas classified as over-exploited and critical by the Central Groundwater Board have been determined as the water stress areas. (Reference: <http://cgwb.gov.in/gwresource.html>).

³⁶GRI 303-4

³⁷GRI 303-5